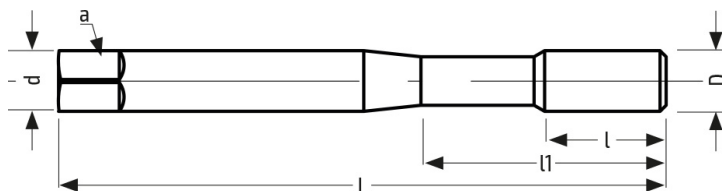


T00034G00300001

HSS-PmCo forming taps with lubrication grooves



Details	Materials	Coatings
Counterbore diameter dv M3	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D 3,00	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P 0,50	Ferritic/Martensitic steel	
Overall Length L 56	Austenitic steel	
Cutting length l 10,00	Aluminium	
Neck Relief Length l1 18,0		
Shank Diameter d 3,50		
Flat a 2,70		
Number of Flutes Z 4		
References standard Norm DIN 2174 (371)		
Pre-hole Dpr 2,80		

This tool is available in 14 diameters.

♻️ Please consider the environment, before printing this document.