


T00034G00350001

HSS-PmCo forming taps with lubrication grooves



Details	Materials	Coatings
Counterbore diameter dv	Steel < 800 n/mm ²	Threadmax (TIH1)
Diameter of cutting edge D	Steel < 1000 n/mm ²	Alternative Coatings
Thread pitch P	Ferritic/Martensitic steel	
Overall Length L	Austenitic steel	
Cutting length l	Aluminium	
Neck Relief Length l1		
Shank Diameter d		
Flat a		
Number of Flutes Z		
References standard Norm		
DIN 2174 (371)		
Pre-hole Dpr		
3,25		

This tool is available in 14 diameters.

 Please consider the environment, before printing this document.