

# T00034G00500001

HSS-PmCo forming taps with lubrication grooves



Details	Materials	Coatings
Counterbore diameter dv M5	Steel < 800 n/mm <sup>2</sup>	Threadmax (TIH1)
Diameter of cutting edge D 5,00	Steel < 1000 n/mm <sup>2</sup>	Alternative Coatings
Thread pitch P 0,80	Ferritic/Martensitic steel	
Overall Length L 70	Austenitic steel	
Cutting length l 14,00	Aluminium	
Neck Relief Length l1 24,5		
Shank Diameter d 6,00		
Flat a 4,90		
Number of Flutes Z 5		
References standard Norm DIN 2174 (371)		
Pre-hole Dpr 4,65		

This tool is available in 14 diameters.

♻️ Please consider the environment, before printing this document.