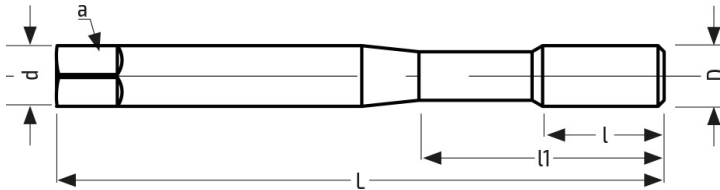




# T00034G01000001

HSS-PmCo forming taps with lubrication grooves



DIN 13



45°

## Details

Counterbore diameter	
dv	M10
Diameter of cutting edge	
D	10,00
Thread pitch	
P	1,50
Overall Length	
L	100
Cutting length	
l	20,00
Neck Relief Length	
l1	36,0
Shank Diameter	
d	10,00
Flat	
a	8,00
Number of Flutes	
Z	5
References standard	
Norm	DIN 2174 (371)
Pre-hole	
Dpr	9,30

## Materials

Steel < 800 n/mm<sup>2</sup>Steel < 1000 n/mm<sup>2</sup>

Ferritic/Martensitic steel

Austenitic steel

Aluminium

## Coatings

Threadmax (TIH1)

## Alternative Coatings

This tool is available in 14 diameters.

Please consider the environment, before printing this document.