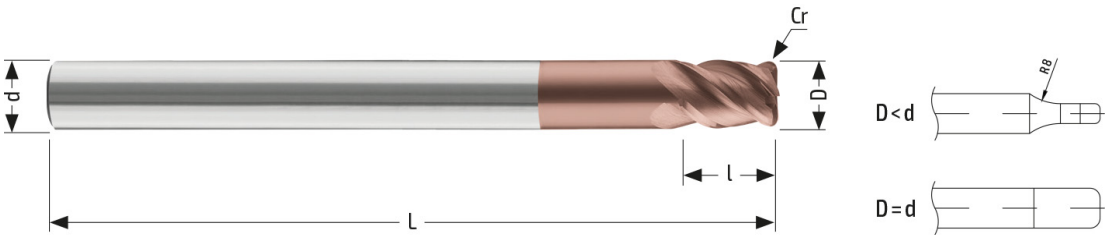




Visit the online Product Sheet


# HRC | 1144

4 Flutes end mill unequal flute spacing for roughing



| Materials                      | Coatings                | Series long |
|--------------------------------|-------------------------|-------------|
| Steel < 800 n/mm <sup>2</sup>  | Balinit® Tisaflex (HMH) |             |
| Steel < 1000 n/mm <sup>2</sup> |                         |             |
| Steel < 1300 n/mm <sup>2</sup> |                         |             |
| Grey cast iron                 |                         |             |
| Spheroidal cast iron           |                         |             |
| Hardened steel 42 ÷ 52 HRC     |                         |             |
| Hardened steel 52 to 62 HRC    |                         |             |

11 Articoli | 2 Pages | This tool is available in 11 diameters.

 Please consider the environment, before printing this document.

| D<br>h6 | Cr/r | I     | L   | d<br>h5 | Z | Rif. gambo | Coatings<br>(Balinit®) | Code            |
|---------|------|-------|-----|---------|---|------------|------------------------|-----------------|
| 1,00    | 0,20 | 1,00  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00100001 |
| 1,50    | 0,30 | 1,50  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00150001 |
| 2,00    | 0,50 | 2,00  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00200001 |
| 2,50    | 0,50 | 2,50  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00250001 |
| 3,00    | 0,80 | 3,00  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00300001 |
| 4,00    | 1,00 | 4,00  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00400001 |
| 5,00    | 1,20 | 5,00  | 78  | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00500001 |
| 6,00    | 1,50 | 6,00  | 105 | 6,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00600001 |
| 8,00    | 2,00 | 8,00  | 105 | 8,00    | 4 | HA         | Tisaflex (HMH)         | F11440H00800001 |
| 10,00   | 2,00 | 10,00 | 120 | 10,00   | 4 | HA         | Tisaflex (HMH)         | F11440H01000001 |
| 12,00   | 2,00 | 12,00 | 120 | 12,00   | 4 | HA         | Tisaflex (HMH)         | F11440H01200001 |