

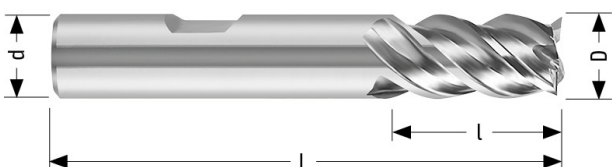
HSS PM 118A Frese in Acciaio Sinterizzato



Visit the online Product Sheet

PM | 118A

Finishing end mill regular version



| | | | | |
|------------------------------|---------------|--|--|-----|
| ISO 1641/1 DIN 844K | λ 40° | | | 90° |
|------------------------------|---------------|--|--|-----|

| Materials | Coatings |
|--------------------------------|------------------------|
| Steel < 800 n/mm ² | Balinit® Alcrona (NIG) |
| Steel < 1000 n/mm ² | Uncoated (SIL) |
| Grey cast iron | |

34 Articoli | 2 Pages | This tool is available in 17 diameters and 2 coatings.

Please consider the environment, before printing this document.

| D k10 | d | L | l | Z | Shank ref. | Coatings (Balinit®) | Code |
|----------|-------|-----|-------|---|------------|------------------------|-----------|
| 4,00 | 6,00 | 55 | 11,00 | 4 | FORMB | Alcrona (NIG) | NIG118A04 |
| 5,00 | 6,00 | 57 | 13,00 | 4 | FORMB | Alcrona (NIG) | NIG118A05 |
| 6,00 | 6,00 | 57 | 13,00 | 4 | FORMB | Alcrona (NIG) | NIG118A06 |
| 7,00 | 10,00 | 66 | 16,00 | 4 | FORMB | Alcrona (NIG) | NIG118A07 |
| 8,00 | 10,00 | 69 | 19,00 | 4 | FORMB | Alcrona (NIG) | NIG118A08 |
| 9,00 | 10,00 | 69 | 19,00 | 4 | FORMB | Alcrona (NIG) | NIG118A09 |
| 10,00 | 10,00 | 72 | 22,00 | 4 | FORMB | Alcrona (NIG) | NIG118A10 |
| 12,00 | 12,00 | 83 | 26,00 | 4 | FORMB | Alcrona (NIG) | NIG118A12 |
| 14,00 | 12,00 | 83 | 26,00 | 4 | FORMB | Alcrona (NIG) | NIG118A14 |
| 16,00 | 16,00 | 92 | 32,00 | 4 | FORMB | Alcrona (NIG) | NIG118A16 |
| 18,00 | 16,00 | 92 | 32,00 | 4 | FORMB | Alcrona (NIG) | NIG118A18 |
| 20,00 | 20,00 | 104 | 38,00 | 6 | FORMB | Alcrona (NIG) | NIG118A20 |
| 22,00 | 20,00 | 104 | 38,00 | 6 | FORMB | Alcrona (NIG) | NIG118A22 |
| 25,00 | 25,00 | 121 | 45,00 | 6 | FORMB | Alcrona (NIG) | NIG118A25 |
| 28,00 | 25,00 | 121 | 45,00 | 6 | FORMB | Alcrona (NIG) | NIG118A28 |
| 30,00 | 25,00 | 121 | 45,00 | 6 | FORMB | Alcrona (NIG) | NIG118A30 |
| 32,00 | 32,00 | 133 | 53,00 | 6 | FORMB | Alcrona (NIG) | NIG118A32 |
| 4,00 | 6,00 | 55 | 11,00 | 4 | FORMB | Uncoated (SIL) | SIL118A04 |
| 5,00 | 6,00 | 57 | 13,00 | 4 | FORMB | Uncoated (SIL) | SIL118A05 |
| 6,00 | 6,00 | 57 | 13,00 | 4 | FORMB | Uncoated (SIL) | SIL118A06 |
| 7,00 | 10,00 | 66 | 16,00 | 4 | FORMB | Uncoated (SIL) | SIL118A07 |
| 8,00 | 10,00 | 69 | 19,00 | 4 | FORMB | Uncoated (SIL) | SIL118A08 |
| 9,00 | 10,00 | 69 | 19,00 | 4 | FORMB | Uncoated (SIL) | SIL118A09 |
| 10,00 | 10,00 | 72 | 22,00 | 4 | FORMB | Uncoated (SIL) | SIL118A10 |
| 12,00 | 12,00 | 83 | 26,00 | 4 | FORMB | Uncoated (SIL) | SIL118A12 |
| 14,00 | 12,00 | 83 | 26,00 | 4 | FORMB | Uncoated (SIL) | SIL118A14 |
| 16,00 | 16,00 | 92 | 32,00 | 4 | FORMB | Uncoated (SIL) | SIL118A16 |
| 18,00 | 16,00 | 92 | 32,00 | 4 | FORMB | Uncoated (SIL) | SIL118A18 |
| 20,00 | 20,00 | 104 | 38,00 | 6 | FORMB | Uncoated (SIL) | SIL118A20 |
| 22,00 | 20,00 | 104 | 38,00 | 6 | FORMB | Uncoated (SIL) | SIL118A22 |
| 25,00 | 25,00 | 121 | 45,00 | 6 | FORMB | Uncoated (SIL) | SIL118A25 |
| 28,00 | 25,00 | 121 | 45,00 | 6 | FORMB | Uncoated (SIL) | SIL118A28 |
| 30,00 | 25,00 | 121 | 45,00 | 6 | FORMB | Uncoated (SIL) | SIL118A30 |
| 32,00 | 32,00 | 133 | 53,00 | 6 | FORMB | Uncoated (SIL) | SIL118A32 |