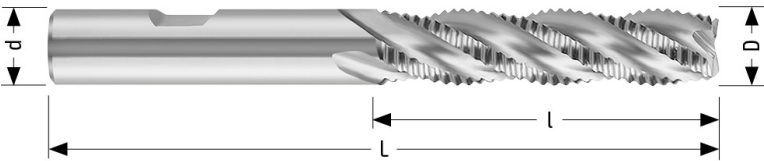


HSS SGR 023F Frese a Sgrossare in HSSCo8

 Visit the online Product Sheet


SGR | 023F

Roughing end mill, long version



| Materials | Coatings |
|--------------------------------|------------------------|
| Steel < 800 n/mm ² | Balinit® Alcrona (NIG) |
| Steel < 1000 n/mm ² | Uncoated (SIL) |
| Grey cast iron | |

28 Articoli | 2 Pages | This tool is available in 14 diameters and 2 coatings.

 Please consider the environment, before printing this document.

| D k12 | d | L | l | 45° | Z | Shank ref. | Coatings (Balinit®) | Code |
|----------|-------|-----|--------|------|---|------------|------------------------|-----------|
| 6,00 | 6,00 | 68 | 24,00 | 0,50 | 4 | FORMB | Alcrona (NIG) | NIG023F06 |
| 8,00 | 10,00 | 88 | 38,00 | 0,50 | 4 | FORMB | Alcrona (NIG) | NIG023F08 |
| 10,00 | 10,00 | 95 | 45,00 | 0,50 | 4 | FORMB | Alcrona (NIG) | NIG023F10 |
| 12,00 | 12,00 | 110 | 53,00 | 0,60 | 4 | FORMB | Alcrona (NIG) | NIG023F12 |
| 14,00 | 12,00 | 110 | 53,00 | 0,60 | 4 | FORMB | Alcrona (NIG) | NIG023F14 |
| 16,00 | 16,00 | 123 | 63,00 | 0,60 | 4 | FORMB | Alcrona (NIG) | NIG023F16 |
| 18,00 | 16,00 | 123 | 63,00 | 0,60 | 4 | FORMB | Alcrona (NIG) | NIG023F18 |
| 20,00 | 20,00 | 141 | 75,00 | 0,70 | 4 | FORMB | Alcrona (NIG) | NIG023F20 |
| 22,00 | 20,00 | 141 | 75,00 | 0,70 | 4 | FORMB | Alcrona (NIG) | NIG023F22 |
| 25,00 | 25,00 | 166 | 90,00 | 0,70 | 4 | FORMB | Alcrona (NIG) | NIG023F25 |
| 30,00 | 26,00 | 166 | 90,00 | 0,90 | 6 | FORMB | Alcrona (NIG) | NIG023F30 |
| 32,00 | 32,00 | 186 | 106,00 | 0,90 | 6 | FORMB | Alcrona (NIG) | NIG023F32 |
| 36,00 | 32,00 | 186 | 106,00 | 0,90 | 6 | FORMB | Alcrona (NIG) | NIG023F36 |
| 40,00 | 40,00 | 217 | 125,00 | 0,90 | 6 | FORMB | Alcrona (NIG) | NIG023F40 |
| 6,00 | 6,00 | 68 | 24,00 | 0,50 | 4 | FORMB | Uncoated (SIL) | SIL023F06 |
| 8,00 | 10,00 | 88 | 38,00 | 0,50 | 4 | FORMB | Uncoated (SIL) | SIL023F08 |
| 10,00 | 10,00 | 95 | 45,00 | 0,50 | 4 | FORMB | Uncoated (SIL) | SIL023F10 |
| 12,00 | 12,00 | 110 | 53,00 | 0,60 | 4 | FORMB | Uncoated (SIL) | SIL023F12 |
| 14,00 | 12,00 | 110 | 53,00 | 0,60 | 4 | FORMB | Uncoated (SIL) | SIL023F14 |
| 16,00 | 16,00 | 123 | 63,00 | 0,60 | 4 | FORMB | Uncoated (SIL) | SIL023F16 |
| 18,00 | 16,00 | 123 | 63,00 | 0,60 | 4 | FORMB | Uncoated (SIL) | SIL023F18 |
| 20,00 | 20,00 | 141 | 75,00 | 0,70 | 4 | FORMB | Uncoated (SIL) | SIL023F20 |
| 22,00 | 20,00 | 141 | 75,00 | 0,70 | 4 | FORMB | Uncoated (SIL) | SIL023F22 |
| 25,00 | 25,00 | 166 | 90,00 | 0,70 | 4 | FORMB | Uncoated (SIL) | SIL023F25 |
| 30,00 | 25,00 | 166 | 90,00 | 0,90 | 6 | FORMB | Uncoated (SIL) | SIL023F30 |
| 32,00 | 32,00 | 186 | 106,00 | 0,90 | 6 | FORMB | Uncoated (SIL) | SIL023F32 |
| 36,00 | 32,00 | 186 | 106,00 | 0,90 | 6 | FORMB | Uncoated (SIL) | SIL023F36 |
| 40,00 | 40,00 | 217 | 125,00 | 0,90 | 6 | FORMB | Uncoated (SIL) | SIL023F40 |