

TAP

TAP_P

00032

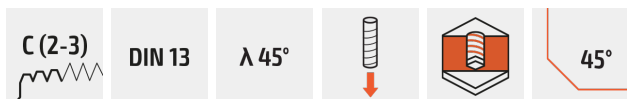
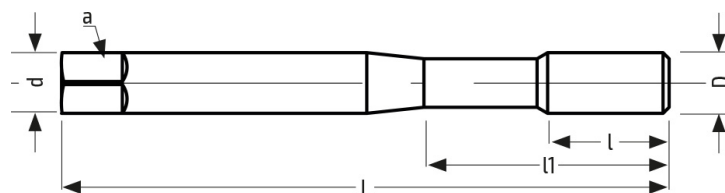
Maschi: Linea Performance



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Product Sheet

TAP_P | 00032

HSS-PmCo machine taps for blind holes 45° Helix



Materials

Steel < 800 n/mm²



Steel < 1000 n/mm²



Ferritic/Martensitic steel



Austenitic steel



PH Duplex



Aluminium



Coatings

Threadmax (TIH1)

19 Articoli | 2 Pages | This tool is available in 19 diameters.

 Please consider the environment, before printing this document.

dv	D	P	L	I	l1	d h9	a	Z	Norm	Dpr	Coatings (Balinit®)	Code
M2	2,00	0,40	45	6,00	12,0	2,80	2,10	3	DIN 371	1,60	Threadmax (TIH1)	T00032E00200001
M2,5	2,50	0,45	50	6,50	15,0	2,80	2,10	3	DIN 371	2,05	Threadmax (TIH1)	T00032E00250001
M3	3,00	0,50	56	7,00	15,0	3,50	2,70	3	DIN 371	2,50	Threadmax (TIH1)	T00032E00300001
M4	4,00	0,70	63	8,50	21,0	4,50	3,40	3	DIN 371	3,30	Threadmax (TIH1)	T00032E00400001
M5	5,00	0,80	70	10,00	24,5	6,00	4,90	3	DIN 371	4,20	Threadmax (TIH1)	T00032E00500001
M6	6,00	1,00	80	12,00	29,0	6,00	4,90	3	DIN 371	5,00	Threadmax (TIH1)	T00032E00600001
M8	8,00	1,25	90	14,00	33,0	8,00	6,20	3	DIN 371	6,80	Threadmax (TIH1)	T00032E00800001
M10	10,00	1,50	100	17,00	39,0	10,00	8,00	3	DIN 371	8,50	Threadmax (TIH1)	T00032E01000001
M12	12,00	1,75	110	18,00	—	9,00	7,00	4	DIN 376	10,20	Threadmax (TIH1)	T00032E01200001
M14	14,00	2,00	110	20,50	—	11,00	9,00	4	DIN 376	12,00	Threadmax (TIH1)	T00032E01400001
M16	16,00	2,00	110	20,50	—	12,00	9,00	4	DIN 376	14,00	Threadmax (TIH1)	T00032E01600001
M18	18,00	2,50	125	25,50	—	14,00	11,00	4	DIN 376	15,50	Threadmax (TIH1)	T00032E01800001
M20	20,00	2,50	140	25,50	—	16,00	12,00	4	DIN 376	17,50	Threadmax (TIH1)	T00032E02000001
M24	24,00	3,00	160	32,00	—	18,00	14,50	4	DIN 376	21,00	Threadmax (TIH1)	T00032E02400001
M27	27,00	3,00	160	32,00	—	20,00	16,00	5	DIN 376	24,00	Threadmax (TIH1)	T00032E02700001
M30	30,00	3,50	180	37,00	—	22,00	18,00	5	DIN 376	26,50	Threadmax (TIH1)	T00032E03000001
M33	33,00	3,50	180	37,00	—	25,00	20,00	5	DIN 376	29,50	Threadmax (TIH1)	T00032E03300001
M36	36,00	4,00	200	42,00	—	28,00	22,00	5	DIN 376	32,00	Threadmax (TIH1)	T00032E03600001
M42	42,00	4,50	200	45,00	—	32,00	24,00	5	DIN 376	37,50	Threadmax (TIH1)	T00032E04200001